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AVAILABLE MACHINE PARTS



VARIABLE PULLEY



WORM



UPPER CAM DISC

PRESSURE ROLL

DOZER ASSAY



















TRACKS



FLUID BED DRYER CGMP



FBD Available from 5 Kg. to 250 Kg.

PLANETARY MIXER



RAPID MIXER GRANULATOR cGMP

Salient features:

Models available from 15 Ltr to 800 Ltr working capacity Fully automatic operation based on PLC control Better productivity & lesser mixing time Contact parts are SS 316/316L Uniform mixing & granulation Less handling, more hygienic cGMP with documentation

HOMOGENIGER



TRAY DRYER cGMP



MULTI MILL 5 HP TO 7.5 HP AVAILABLE



BLISTER PACK MACHINE cGMP Available Single Track & Double Track



ROLL COMPACTOR cGMP

Ganesh Pharma Tech

- ■Totally cGMP Compact design availably in plain water jeckted & Flame proof model.
- It's improve the bulk density of material.
- It's improves uniform mixing of material.
- It's achieve better granulation of sieves analysis.
- It's produce uniform particle size range of granules.
- Various types of roll available to achieve maximum bulk density of out put.
- Specially designed feeding system consisting of hopper pre-densifer & variable speed drive unit.
- Feeding unit can hydraulically lift by hydraulic pump for easy cleaning.
- Specially design provide in the roller to prevent powder sticking on the roll.
- Pre-compression chamber guides the powder without any slippage or leakage.
- To prevent major accident the roll is designed to rotate reverse & forward when cleaning.
- Specially limit switch is provided to prevent major accident.
- Main roll drive is design with twin shaft gear box coupled with coupling to protect roll drive unit there fore perfectly synchronizing the roll with a constant torque









CIRC - 200 / 50 CIRC - 200 / 75 CIRC - 200 / 100 CIRC - 200 / 150 CIRC - 200 / 200 20 to 40 Kgs/hour 30 to 80 kg. 50 to 150 kgs./hour 75 to 250 kgs./hour 128 to 350 kgs./hour 200 mm Dia x 50 mm(w) 200 mm Dia x 75 mm (w) 200 mm Dia x 100 mm (w) 200 mm Dia x 150 mm (w) 200 mm Dia x 200 mm (w) Roll Speed (Step pulley drive) 5 to 20 RPM 10 to 50 RPM Feed screw Speed 5 HP, 960 RPM,440 V, 3 Phase, 50 Hz 5 HP, 960 RPM,440 V, 3 Phase, 50 Hz 5 HP, 960 RPM,440 V, 3 Phase, 50 Hz 10 HP, 960 RPM,440 V, 3 Phase, 50 Hz Roll drive Motor 2 HP, 1440 RPM,440 V, 3 Phase, 50 Hz 2 HP, 1440 RPM,440 V, 3 Phase, 50 Hz 2 HP, 1440 RPM,440 V, 3 Phase, 50 Hz 3 HP, 1440 RPM,440 V, 3 Phase, 50 Hz Feed screw drive Motor Overall Dimension (In mm) 1160 (W) * 1160 (B) * 2032 (H) 1400 (W) * 1900 (B) * 2032 (H) 2500 kgs. 3000 kgs.

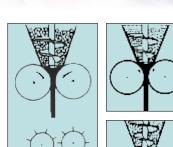


ROLL COMPACTOR

Ganesh Pharma Tech

* Output based on practical experience





SAVE QUALITY OF ACTIVE MATERIALS: Dry Granulation Process saves the quality of active raw-materials at its best. Material remains safe of Oxidation / Reduction / Temperature / Atmospheric hygroscopic absorbences.

SAVE INSTALLATION OF RELATED EQUIPMENTS & SPACES.: Dose not require Drying equipments on account of Compaction Process. So Drier Equipments & Spaces are saved. **SAVES POWER INSTALLATIONS & CONSUMPTION.**: Power Requirements is only 7 H.P. compared to account of Compaction to more than 50 H.P. for Fluid Bed Drier. Power Conservation Comparative Study for Processing of 500 Kgs. granules proves: Wet Granulation - ROLLER COMPACTOR MACHINE = SAVING

246.5 KW/HR.34 KW. HR. = 212.5 Kw.HR.

SAVES MAN POWER: Wet Granulation - ROLLER COMPACTOR MACHINE = SAVING

22.5 man./ hr. 8 man./ hr. = 14.5 Kw.HR.

INCREASE PRODUCTION CAPACITY BY 1 TO 3 CRORES OF TABLETS: Serrations X RpmXWeightXMinuteXWork Time = Compacts/Granules Output

60X5X3X60X6 = 324 Kgs. (10-25 Lac Tab.)

EASY & PERFECT CLEANING ON CHANGE OVER: Machine Design permit perfect cleaning in just 15 minute time. Machine Design permit cleaning with WATER HOSE PIPE & SOAP WATER. **REDUCES INDUSTRIAL HAZARDS**: Alternative Production Process requires use of Non - Aqueous Binders that Causes INDUSTRIAL HAZARDS OF - FIRE - COST - HUMAN DAMAGES.

which is saved on account of dry Granulation Processing.

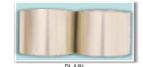
DRY GRANULATION MADE PRODUCTIVE & EFFICIENT: Alternative Slugging Equipments have - Cumbersome Operation - Less Efficient Slugging. - Low Productivity.

READY FORMULATION SUGGESTIONS: Backed by Actual Involvement in manufacture of various Formulations from one of the Directors of the company.





VERTICAL CORRUGATED





Su	Suggested Formulas For Direct Compaction & Compression to Tablets.						
NO.	NAME OF PRODUCTS	ACTIVE	MCCP	STARCH	MG. ST.	TALC	OTHER
1.	ANALGIN & COMBINATIONS	10 KGS.	0.5 KG.	0.3 KG.	0.1 KG.		
2.	ERYTHROMYSIN ST. / ESTOLATE	10 KGS.	1.0 KG.	0.3 KG.	0.1 KG.	0.1 KG.	
3.	GRISEOFULVIN TAB.	10 KGS.	1.5 KG.	1.5 KG.	0.1 KG.	0.1 KG.	0.2 KG. S.S.G.
4.	IBUPROFEN TAB.	10 KGS.	1.0 KG.	0.4 KG.		0.1 KG.	0.1 KG. AEROSIL
5.	DI - IODOHYDROXYQUINOLENE	10 KGS.	1.5 KG.	1.5 KG.	0.1 KG.	0.1 KG.	
6.	IODOCHLOROHYDROXYQUINOLENE	10 KGS.	1.5 KG.	1.5 KG.	0.1 KG.	0.1 KG.	
7.	CHLOROPROMZINE HYDROCHLORIDE TAB.	10 KGS.	4.0 KG.	5.0 KG.	0.4 KG.	0.4 KG.	8.0 KG. D. C. P.
8.	ETHAMBUTAZONE TAB.	10 KGS.	1.5 KG.	0.5 KG.	0.1 KG.	0.1 KG.	0.1 KG. GUAR GUM
9.	OXYPHENEBUTAZONE TAB.	10 KGS.	1.0 KG.	1.0 KG.	0.1 KG.	0.1 KG.	0.1 KG. S. S. G.
10.	PHENYLBUTAZONE TAB.	10 KGS.	1.0 KG.	1.0 KG.	0.1 KG.	0.1 KG.	0.1 KG. S. S. G.
11.	RANITIDINE TAB.	10 KGS.	2.0 KG.	1.0 KG.	0.15 KG.	0.15 KG.	2.0 KG. DCP/LACTOSE
12.	. MEBENDAZOLE TAB.		2.0 KG.	1.0 KG.	0.15 KG.	0.15 KG.	2.0 KG. D. C. P.
13.	CHLOROQUINE PHOSPHATE	10 KGS.	1.0 KG.	1.0 KG.	0.1 KG.	0.1 KG.	0.1 KG. GUAR GUM
14.	BASE GRANULES/POTENT MEDICINE	10 KGS.	4.0 KG.	2.0 KG.	0.1 KG.	0.1 KG.	4.0 KG. D. C. P.
15.	MULTIVITAMINS TAB.	10 KGS.	2.0 KG.	1.0 KG.	0.1 KG.	0.1 KG.	2.0 KG. LACTOSE
16.	ASPIRIN & COMBINATION TAB.	10 KGS.	1.0 KG.	1.0 KG.			
17.	AMPICILLIN & OTHER DRY SYRUP	10 KGS.	2.0 KG.				0.1 KG. AEROSIL
18.	NORFLOXACIN TAB.	10 KGS.	2.0 KG.	2.0 KG.	0.15 KG.	0.15 KG.	0.1 KG. S. S. G.
19.	CIPROFLOXACIN TAB.	10 KGS.	2.0 KG.	2.0 KG.	0.15 KG.	0.15 KG.	0.1 KG. S. S. G.
20.	RIPHAMPICIN & COMBINATION	10 KGS.	2.0 KG.	1.0 KG.	0.2 KG.	0.2 KG.	
21.	21. ANTIBIOTIC KID & DISPERSIBLE		2.0 KG.	1.0 KG.	0.2 KG.	0.2 KG.	
				GUM ACA	CIA		1.1 KG. PUL. SUGAR
23.	IBU - PARA TAB. 4.0 KGS. +	3.25 KGS.	1.0 KG.	0.5 KG.		0.2 KG.	1.0 KG. PUL. SUGAR
24	ALUMINIUM HYDROXIDE TAB.	10 KGS.	1.5 KG.	(SUGAR) SACHARIN	I, COLOUR.	3-5% Water should be
	Uniformly mixed to help Better Compaction till no Sticking on Roll Surface.						

DE-BURRING & DE -DUSTING



- * Depending upon tablet shape & size.
- Components can be easily washed or sterilized.
- Designed for effective De-Burring and De-Dusting
- Noiseless & Maintenance free unit.
- · Adjustable height to suit any tableting machine outlet.
- Minimum electric power consumption.
- Suction outlet concentrated on De -Dusting zone ensures maximum ushing of removed dust

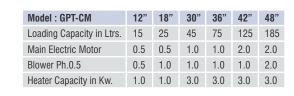
ELEVATING DE -BURRING & DE-DUSTING



IODEL	GPT-EDBD
utPut (For 8mm Tablet*)	5000 to 250000 Tablets/Hr.
lax. Tablet Diameter	20 mm
onveying Height Differential	250
lax. Tablet Diameter	25 mm
lin. Tablet Diameter	5 mm
ower Supply	230V, 50 Hz/ 1 Ph.

* Depending upon tablet shape & size.

COATING MACHINE cGMP



- Hot air blowing system is with temperature control probe.
- Coating Pan is engineered to the perfection from SS 304 (SS 316 optional).
- Totally enclosed machine drive and hot air blowing system.
- 12" or 48" Coating Machine has variable speed drive. Hot air blowing system is separate.
- 60" or 72" Coating Machine has two speeds with step pulley without hotair blowing system.

TABLET INSPECTION



MODEL	GPT-TIB
Motor	0.25 HP / 1440 RPM / 3 PH
Belt Width	145mm
Machine Dimension	540mm(W) x 2000mm (L) x 1270mm (H)

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DOUBLE CONE BLENDER

Model	Gross Volume (Ltr.)	Working Volume (Ltr.)	Motor (HP)
GPT-DCB -5	15	9	0.5
GPT-DCB -10	30	18	0.5
GPT-DCB -15	45	27	0.5
GPT-DCB -25	75	45	1
GPT-DCB -50	150	90	2
GPT-DCB -100	300	180	3
GPT-DCB -150	450	270	3
GPT-DCB -200	600	360	5
GPT-DCB -250	750	450	5
GPT-DCB -300	900	540	7.5
GPT-DCB -350	1050	630	7.5
GPT-DCB -400	1200	720	10
GPT-DCB -500	1500	900	10



COLLOID MILL

Model	GPT - CM-15
Output *	150 to 1500 Liters.
Particle size reduction *	5 to 15 Microns.
Hopper capacity	15 Liters
Main Electrical Motor	3 HP / 2850 RPM / 3 Ph.
* Depending upon material characteristic	s viscosity, density & micron size.

- R&D Model Available on Customer Demand.
- Totally leak proof design.
- Unique for small volume micronization.
- Modified design of stator-rotor assembly.
- Available in plain, water jacketed & flame proof options.
- Easy to dismantle for cleaning and maintenance.





LAB PRESS

Number of Stations	GPT-LAB-8 D	GPT-LAB-10 B	GPT-LAB-12 D-B-BB	
Model	8	10	12	
Type of Tooling	D	В	D-B-BB	
Output-Tablets/hr.	2400 TO 14,400	3000 To 18,000	1200 To 7,200	
Turet Rpm (min./Max)	10-30.	10-30.	10-30.	
Max. operating pressure	6 Tons	6 Tons.	6 Tons.	
Max. Tablet Dia.	23 mm	16 mm	23 mm	
Maximum Depth Of Fill	17.5 mm	17.5 mm	17.5 mm	
Power	2.HP x 1440 RPM x 415 v. x 50 HZ			
Overall Dimensions (mm) 840 x 635 x 1200H				
Net Weight (Approx)	375 Kgs			

- Imported needle roller bearing provided at the bottom of turret.
- · Upper punch Penetration, as a standard features
- · Electronic Digital Tablet cum RPM Counter, as a standard features.
- · Guards of Acrylic Material.
- · Grease Nipples are provided for effective lubrication, where required
- \cdot Turret of Special Grade S.G. Iron casting
- · Paint free tablet manufacturing zone
- · Aluminum Turret Guards
- · Square GMP Table Top Model
- Anti Vibating mount.

OSCILLATING GRANULATOR





- Model Available From Single Stirrer & Double Stirrer
- Sturdy and noiseless design.
- Easy to operate & maintain.
- Higher ratio of desired size granules can be obtained
- Continuous oscillating stirrer drive.
- Simple screen holding and tensioning device.



"V" BLENDER

Available model 5 Kg. to 100 Kg.

·Suitable for dry mixing of products in powder form. ·Easy for loading and unloading. ·Easy for cleaning.

All contact parts are made out of SS304 / SS316 or SS316 L quality material, as per customer requirement.

Simple design requires minimum maintenance.
General structure & safety guards made out of mild steel & painted in Standard Model and made out of SS304 & polished to the matt finish in GMP Model.

The "V" shape gives sufficient contineous movement to the granules, result in good quality.

Maximum care has been taken to ensure safe operation of the unit.

Manual rotating facility with hand wheel for inching.





SINGLE ROTARY TABLET PRESS

MODEL	GPT-16	GPT-20	GPT-12
Tooling	"D"	"D"	Bolus / Slugging
No. of Station	16 Stn.	20 Stn.	12 Stn.
Operating Pressure	10 Ton	10 Ton	12 Ton
Max. Tablet Diameter	23 mm	23 mm	40 mm
Max. Depth Fill	20 mm	20 mm	25 mm
Output-Tablet/Hr.	14,400 to 40,300	21,600 to 50,400	10,800 to 15,840
Main Electric Motor	2Hp / 960 RPM / 4	15V / 50 Hz / 3 Ph	5Hp / 960 RPM / 415V / 50 Hz / 3 Ph

- · Lower Guard of polished Stainless Steel & Upper Guards of Acrylic Material.
- · Effective Dust Extraction Nozzles.
- · Aluminum Turret Guards
- · Reverse direction motion protection is provided to avoid accident.
- · Imported needle roller bearing provided at the bottom of turret.

- · Paint free tablet manufacturing zone.
- · C.I. Body and C.I. Middle plate
- · Turret of Special Grade S.G. Iron casting
- · Electronic. Digital Tablet cum RPM Counter.
- · Heavy duty square GT Model.



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DOUBLE SIDE ROTARY TABLET PRESS

MODEL	GPT-D-27	GPT-B-35	GPT-BB-45
Type of Tooling	"D"	"B"	BB
No. of Stations	27	35	45
Max. Operating Pressure	10 Tons	6.5 Tons	6.5 Tons
Max. Tablet Diameter	23 mm	16 mm	11 mm
Max. Depth of Fill	20 mm	17.5 mm	17.5 mm
Output Tablets/Hr .*	58300 to 136000	75600 to 176400	97,200 to 226800
Upper Punch Penetration	1.5 to 8 mm	1.5 to 8 mm	1.5 to 8 mm
Main Electric Motor	5Hp / 1440 RPM / 415 V / 50 Hz / 3 Ph		

- C.I. Body and C.I. Middle plate.
- Paint free tablet manufacturing zone.
- Square GMP Model.
- Turret of Special Grade S.G. Iron casting
- Electronic Digital Tablet cum RPM Counter.
- Aluminum Turret Guards.

- Double Sided lifting cams.
- Imported needle roller bearing provided at the bottom of turret.
- Effective Dust Extraction Nozzles.
- Variable Speed pulley, One shot Lubrication System, Anti Vibrating mount.
- Reverse direction motion protection is provided to avoid accident.





MULTI MILL

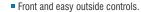
MODEL	GPT-MM -200
Output*	50 T O 200 kGS ./ Hr .
Rotor Assembly Diameter	250 mm. Approx
Rotor Speed	750/ 1500/ 2300/ 2800 RPM
Screen Dimension	Inner Diameter 265 mm. / Height 140 mm
Motor	3HP./ 1440 RPM / 3Ph.
Starter	"DOL" With Reversible Switch
Material Charging Height	1460 ± 5 mm.
Material Discharging Height	760 ± 5 mm.

* Varies according to product characteristic, rotor Speed and Screen type

- · Designed for continuous wet or dry granulation.
- · Beaters & scraper blades made of SS 304 (SS 316 Optional)
- · Easy to dismantle and Clean
- · Beater drive equipped with reversible Switch.
- · Castor Wheels Provided for mobility.
- · Flameproof electrical components can be provided at extra cost.







- High Speed tablet press with outstanding engineering, performance and reliability.
- Auto lubrication with fine tuning valve and timer.
- AC invertor variable drive for main and feeder motor.
- Separate control panel safe against electric short Circuit during steam wash.
- Extremely robust quality engineering, house in an easily accessible cabinet.
- All the tablet parameters can be fine tuned during the operation of the machine from out side the tableting zone.
- Simple and convenient operation, operator protection, cleanliness and ease of maintenance.





MASS MIXER (Auto Tilting)

MODEL	GPT- MM 50	GPT- MM 100	GPT- MM 150	GPT- MM 200
Capacity	50 Kgs.	100 Kgs.	150 Kgs.	200 Kgs.
Over Flow Capacity	110 Ltrs.	220 Ltrs.	330 Ltrs.	440 Ltrs.
Working Capacity	88 Ltrs.	156 Ltrs.	234 Ltrs.	309 Ltrs.
Speed Of Stirrer	28 RPM	28 RPM	28 RPM	28 RPM
Main Electric Motor	3 HP / 3 Ph	5 HP / 3 Ph	7.5HP / 3 Ph	7.5HP / 3 Ph

Available model for 10Kg. to 500Kg.

- R&D Model from 10 to 25 Kg. Available on customers demand.
- All contact parts are made of SS 304 (SS 316 optional)
- Easy for cleaning and operating.
- Interlocked acrylic dust cover for inspecting the mixing process.
- The tilting device provided for easy unloading of the material.





VIBRO SIFTER

Model	GPT - VS 30"	GPT - VS 36"	GPT - VS 48"		
Screen Dia.	752 mm.	914 mm.	1220 mm.		
Capacity/Hour *	30 to 300 Kgs.	30 to 325 Kgs.	50 to 450 Kgs.		
Charging height	1050 mm	1050 mm	1050 mm		
	without Lid	without Lid	without Lid		
Discharging height	670 mm.	670 mm.	670 mm.		
Main Electric Motor	0.5 HP/	1.5 HP/	2 HP/		
	1440 RPM/3 Ph	1440 RPM/3 Ph	1440 RPM/3 Ph		

^{*} Varies according to product characteristic & and screen type.

- Vibro Sifter Model Available From 12" To 48"
- Compact vibratory design for high speed & dust free sieving.
- · Noiseless and maintenance free machine.
- All contact parts and screen made of SS 304 (SS 316 optional)
- Low power consumption compared to
- reciprocating vibratory system.
- Easy dismantling and cleaning of contact parts.
- Machine available with flame proof and double / triple deck options

